

138.065 Crystal Growth: Theory and Practice

# Outline of the lecture course

## Part I (Prokofiev)

### Theory of the crystal growth

- Crystalline state

- Nucleation

- Processes on the crystal's surface. Microscopic mechanisms of the crystal growth

- Bulk mass- and heat-transport processes

- Growth morphology

### Single crystal growth technology (Bulk crystals)

- Review of the main methods

- Material-specific choice of an appropriate technique

- Crystal quality

- Examples from industry (Si, GaAs, diamond)

## Part II (Eisenmenger-Sittner)

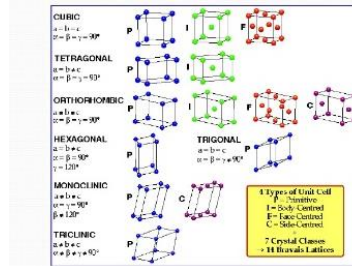
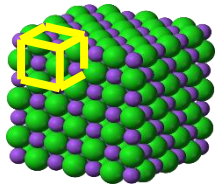
Thin film growth, technology and applications

## Part III. Nanotechnology (Prokofiev)

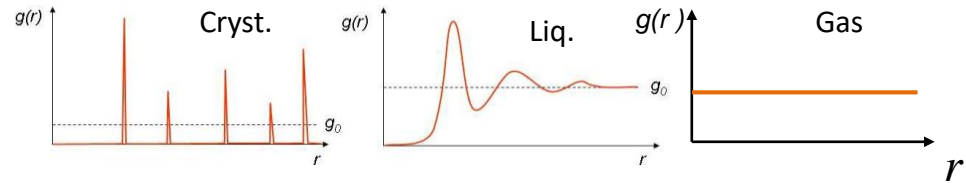
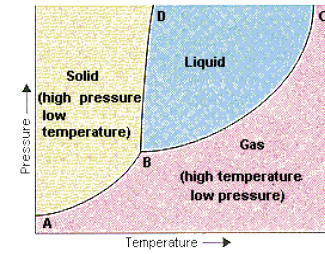
Fabrication and properties of nanostructures

# Introduction: Crystalline state

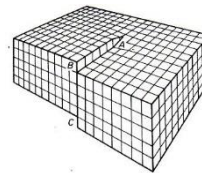
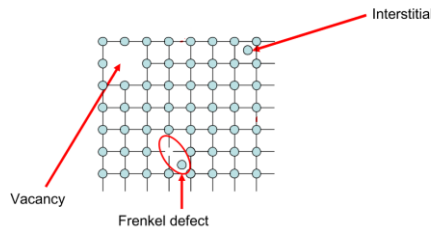
## The ABC of crystal structures



## Crystals vs. fluids

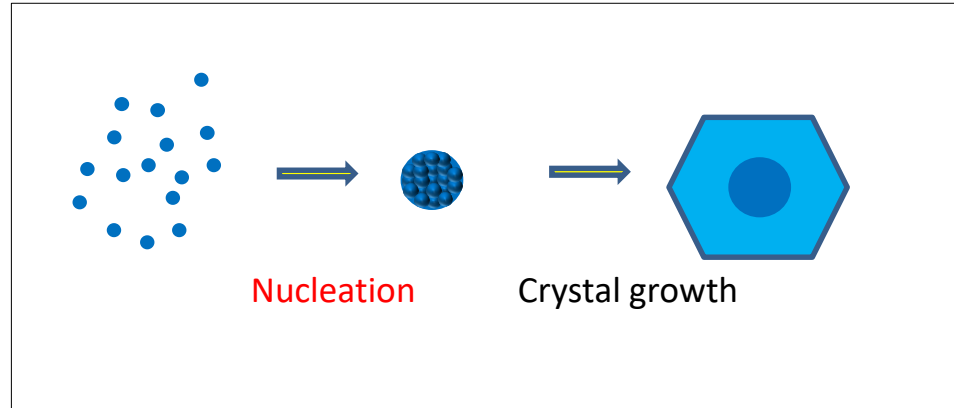


## Crystal imperfections, defects

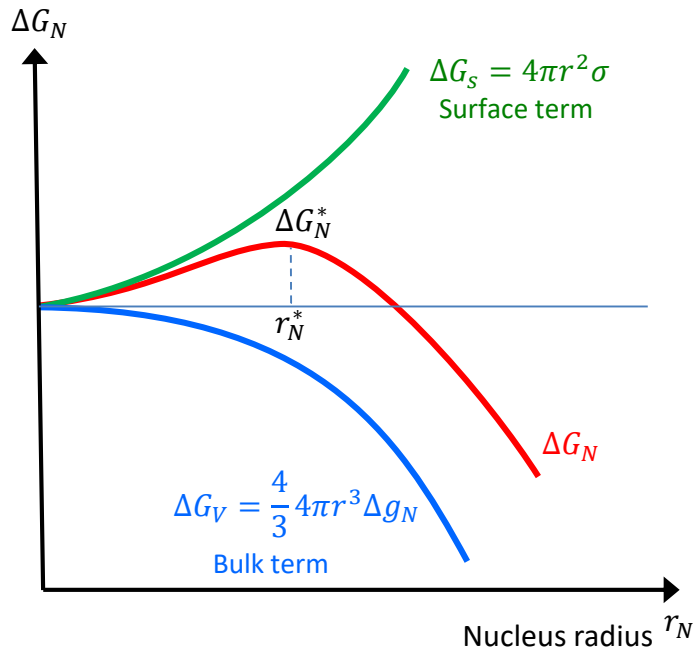


# Theory of the crystal growth

## Nucleation

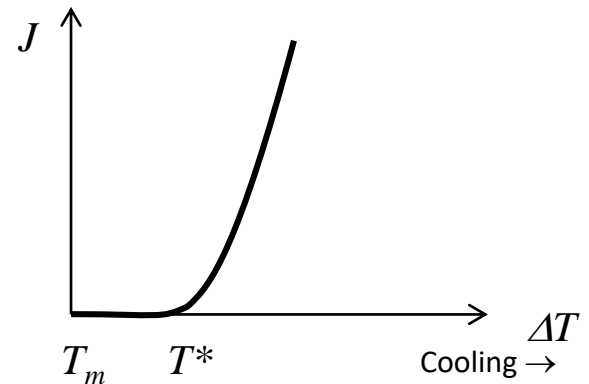


### Critical nucleus concept



### Nucleation kinetics

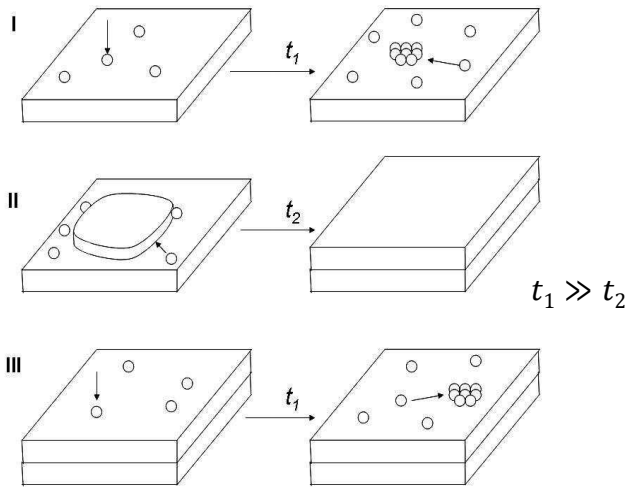
$$J = A e^{-\frac{\Delta G_N^*}{kT}} = A e^{-\frac{C}{kT(\Delta T)^2}}$$



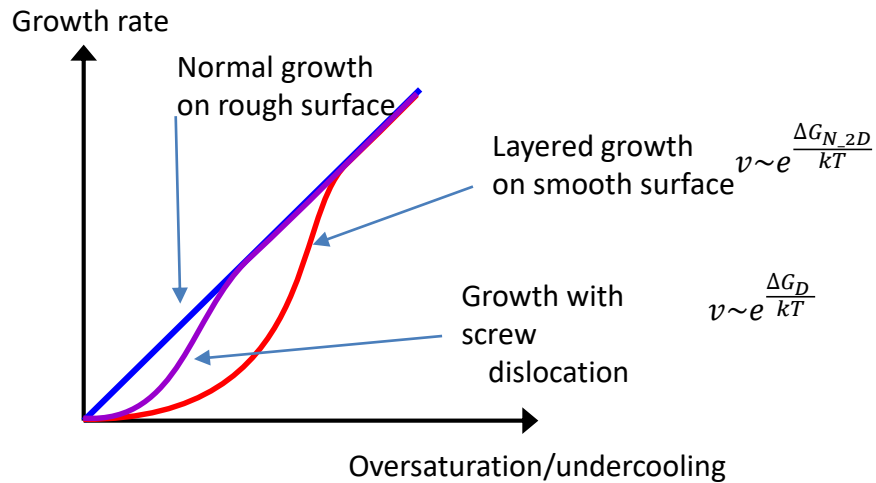
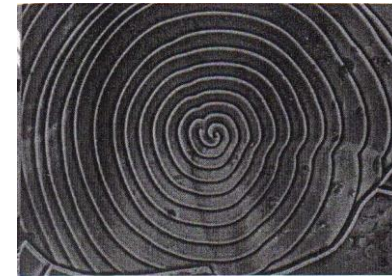
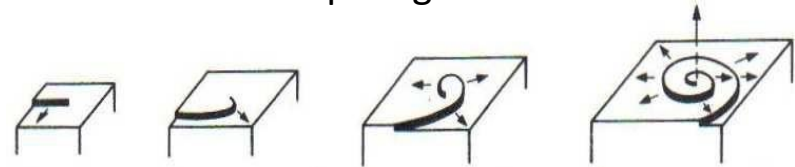
# Theory of the crystal growth

## Growth mechanisms

### Layered growth

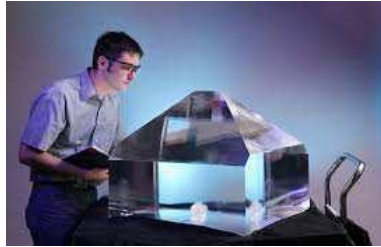


### Spiral growth

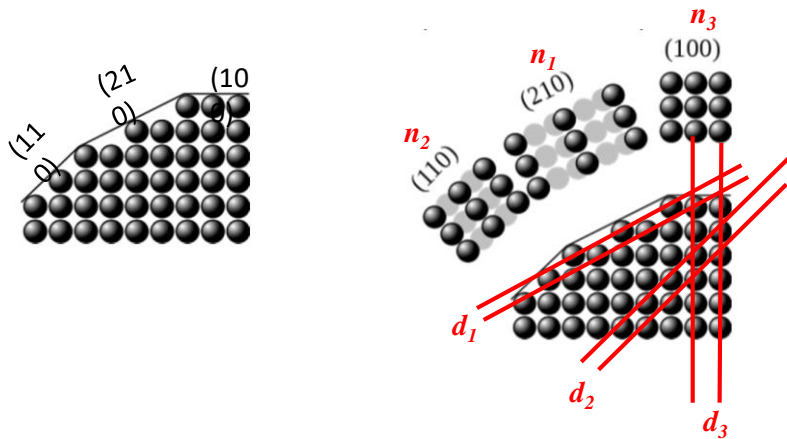


# Theory of the crystal growth

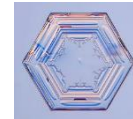
## Growth morphology



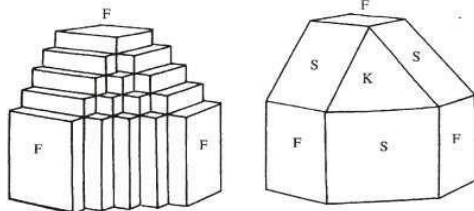
Interplanar distance law of Bravais, Friedel, Donnay and Harker



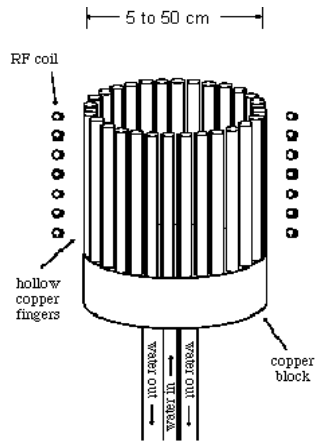
Diffusion-limited regime at high supersaturation



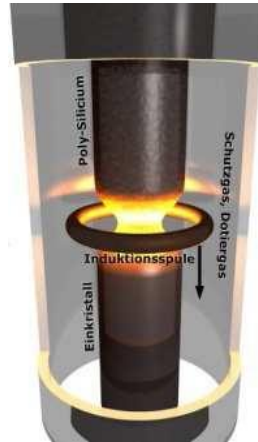
Periodic bond chain theory.  
Hartman-Perdok theorem



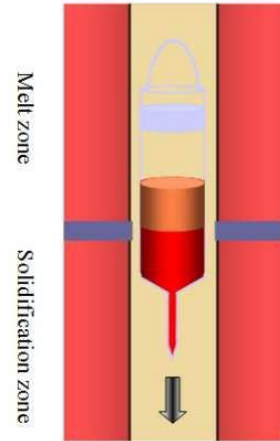
# Crystal growth techniques



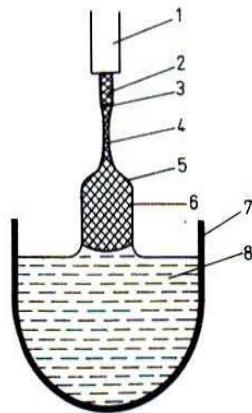
Scull melting



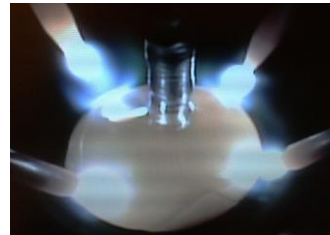
Floating zone



Bridgman



Czochralski



# Crystal growth of industrially important materials



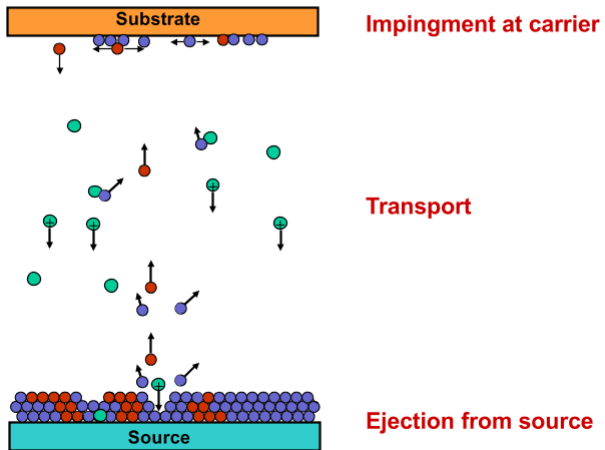
Silicon  
GaAs  
Diamond





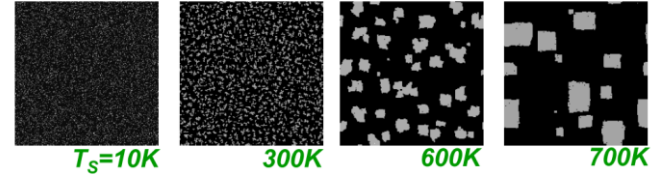
# Thin film growth and technology

## Schematic of a PVD process



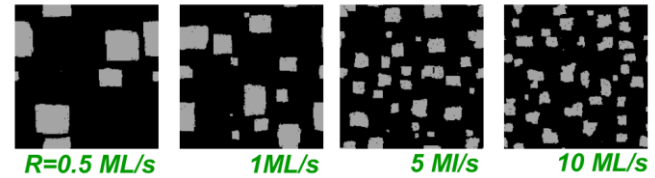
## Kinetic Monte Carlo Simulation

### Variation of substrate temperature $T_S$



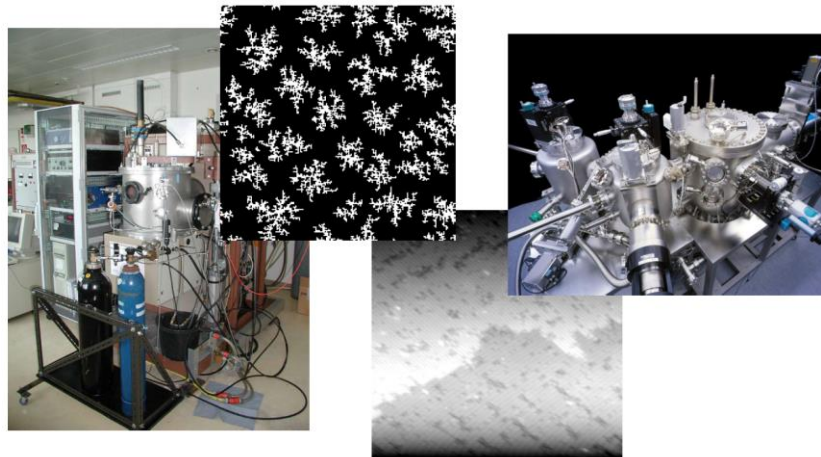
$R=1ML/s$   
 $E_{Diff}=0.5 eV$   
 $E_{Des}=1 eV$   
 $E_b=0.5 eV$

### Variation of deposition rate $R$



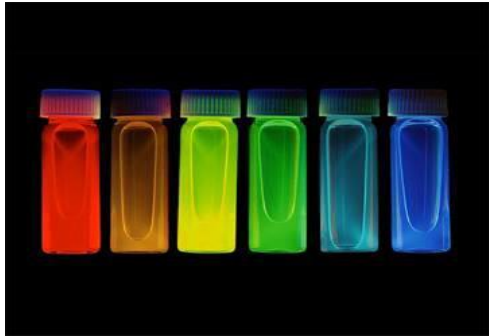
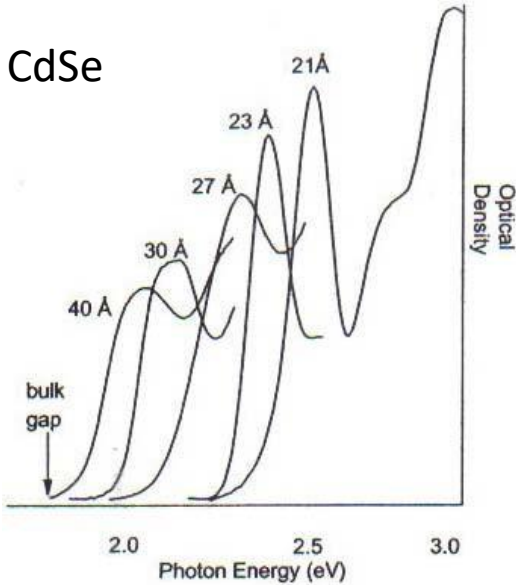
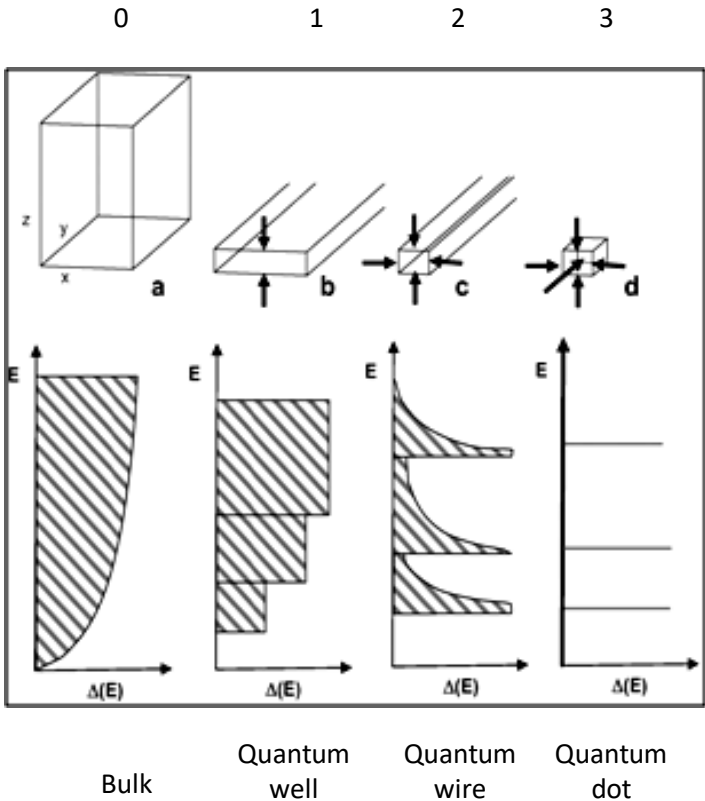
$T_S=700 K$   
 $E_{Diff}=0.5 eV$   
 $E_{Des}=1 eV$   
 $E_b=0.5 eV$

## Vapor Phase Deposition Technology



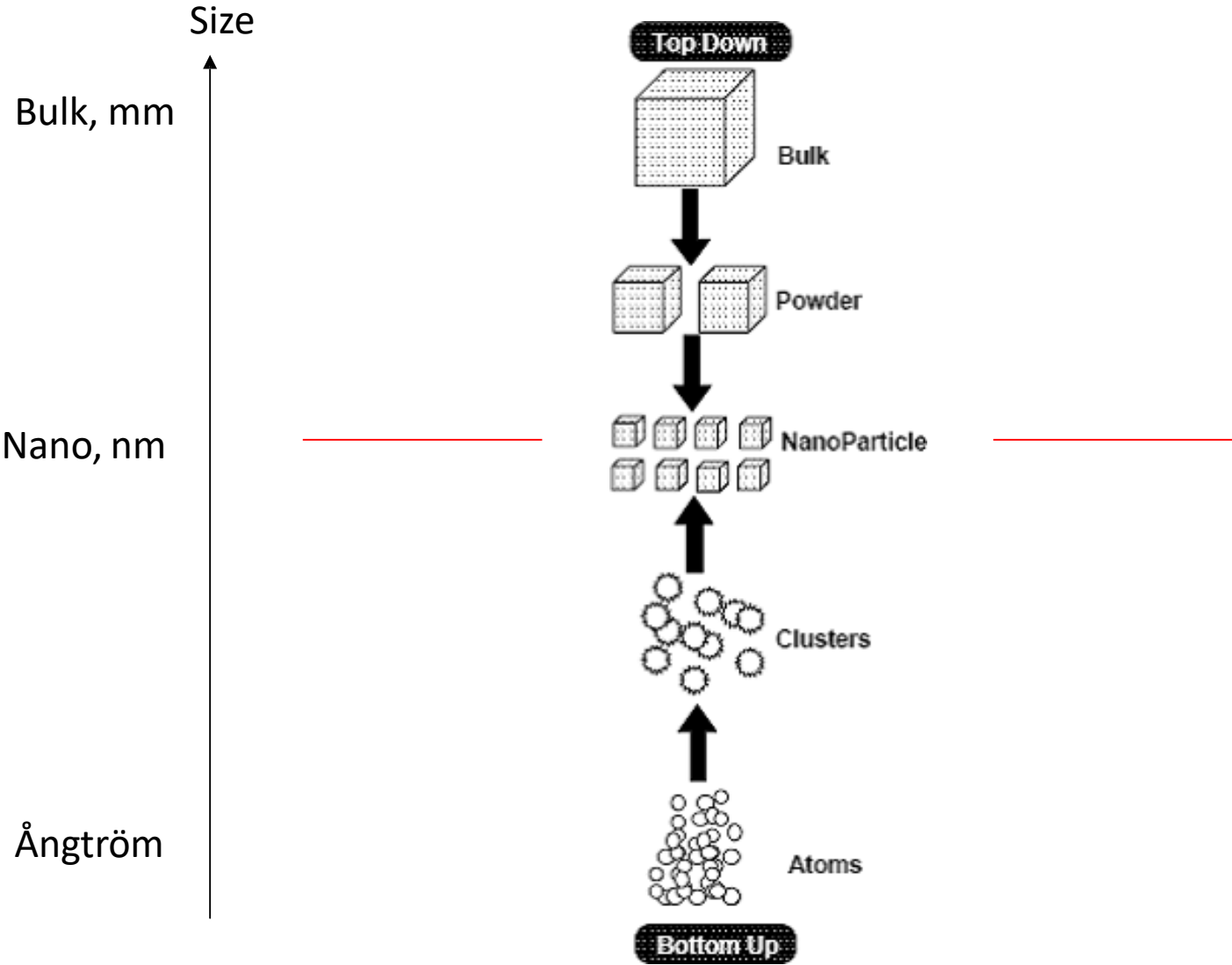
# Nanomaterials

Dimension of quantum confinement



Blue shift of fluorescence

# Two basic approaches in the nanotechnology

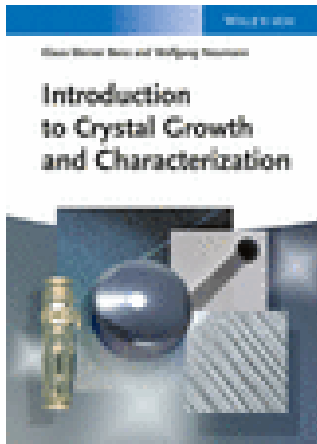


# Exam

## Oral

### Literature

Recommended:



Klaus-Werner Benz, Wolfgang Neumann

**Introduction to Crystal Growth and Characterization**

(with a contribution by Anna Mogilatenko)

**Chapters 2,3 and 4**